

## Typical Properties

Flashpoint; PMCC	40	°C
Specific Gravity @ 60°F	0.87	kg/ltr
Recommended Dry Film Thickness	<u>50</u>	microns
Theoretical Coverage @ Avg. Recommended DFT	9.2	m <sup>2</sup> /l
Non Volatile	52	weight %
Viscosity; DIN (53 211) Cup No. 2 @ 20°C (at time of manufacture)	85	seconds
Dry to Touch Time @ 25°C	± 2	hours
Cure Time @ 25°C	± 24	hours
Volatile Organic Content (VOC) (ASTM D-3960)	415	g/l
<b>Accelerated Corrosion Tests @ Avg. Recommended DFT</b>		
Salt Spray; 5 % NaCl @ 35°C; DIN 50 021 (ASTM B-117) (DIN 1623 Steel Panels)	40+	days
Humidity; 100 % RH; @ 40°C; DIN 50 017-KK (DIN 1623 Steel Panels)	100+	days